



## HFE Lessons Learned

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Limerick Digital Modernization

## HF Lessons Learned: Project Scope and MCR Decision

### Change the ConOps

- MCR modernization is requisite for a broad spectrum change in ConOps

### Utility Staffing

- MCR modernization alone is insufficient for staffing optimization

### Automation

- MCR modernization enables automation

## Lessons Learned: Planning Phase

Aggregate  
existing input  
data

- OPEX Investigation and Report
- Stakeholder Surveys
- Benchmarks
- Current control room

Evaluate  
what's missing  
or not obvious

- Operations Exam Banks
- Current control room
- High PRA value actions, design features,
- Adverse Condition Monitoring Plans / Troubleshooting

## Lessons Learned: Planning Phase

Staffing for  
HFE  
activities  
and  
decision  
making

- Operations & Maintenance
- Licensing
- HF tools and techniques
- Verification and Validation

## HFE LL: Execution phase

### HFE and Licensing

- Differentiating HF design inputs from Licensing Activities

### Operations Involvement

- Constraints
- Leveraging the Strengths of the Operator

### Specific Issues

- System Splits
- Alarm Presentation

### HSI Development

- Leverage Strengths and Environment
- Eliminate or mitigate Weaknesses

# HSI Development: Prototyping and Refinement



# HSI Development: Prototyping and Refinement



- Presentation strategy

- Levels of information

- Development Tools

- Brief mention of D3



# HSI Development: Integrating and Testing





## In Summary

### Modification Scope

- Covered on Day 2

### HFE Planning

- Data aggregation and utilization
- Staffing up and recruiting support

### HFE Execution

- Licensing overlap with HFE activities
- Benefits of Operations design input
- System split issues
- HSI development, prototyping, use of simulation



Questions